ALIGNMENT
Minimum/maximum package info
- What is the length, width & height of each package?
Product in-feed orientation
- Is package entering conveyor wide side leading (hard way), or narrow side leading (easy way)?
Conveyor belt speed
- What are the in-feed & discharge conveyor speeds?
Throughput
- If the package is making an orientation change, additional gap between packages is necessary

MERGE/SINGULATION
Minimum/maximum package info
- What is the length, width & height of each package?
Product in-feed orientation
- Is package orientation critical? Product may rotate to narrow edge leading
Conveyor belt speed
- What are the in-feed & discharge conveyor speeds?
What is the package throughput?
What is the frequency & quantity of product side-by-sides?
What is the in-feed & discharge conveyor information?

SORTATION
Minimum/maximum package info
- What is the length, width & height of each package?
What is the product location across conveyor width?
- Far Side
- Centered
- Near Side
What is the belt speed?
What is the package throughput?
Quantity of zones needed

SWITCH
Minimum/maximum package info
- What is the length, width & height of each package?
What is the belt speed?
Quantity/location of in-feed lanes
Quantity/location of discharge lanes
What is the package throughput?