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**Omni Metalcraft** corp.

**24**  
**VOLT**  
**CONVEYOR**

**24**

**VOLT**

**CONVEYOR**



# WHY 24V?

**POWER SAVINGS:** Since it is run on demand (meaning when a package or part is not present in a zone the zone shuts down) a 24V system uses very little power. Some studies suggest a 40 - 80% power savings per year depending on the application.

**LOW PROFILE:** Height profile of the conveyor can be 7" or lower, depending on the conveyor model.

**QUIET:** With very few moving parts, ABEC bearings, urethane belt drive bands, and the "run on demand" feature 24V DC conveyor is very quiet. This is very helpful when working in a packing line or when a low decibel environment is necessary.

**NO AIR NEEDED:** If your system does not have air available or the compressor is too small to handle pneumatic components, you can opt for a fully electric system by using 24V accessories.

**VIRTUALLY NO MAINTENANCE:** Since there are very few moving parts and ABEC bearings the system requires very little maintenance.

**EASY REPLACEMENT:** If a part does come to the end of its life, all components are easily removed using connectors or standard hardware. All drives and motors are mounted to allow for easy access.

**EASY INSTALLATION:** 24V conveyors ship fully assembled with only a few simple connections to be made. Power supplies and power distribution cabling are included.

## Case Handling

Motor Driven Roller Conveyor

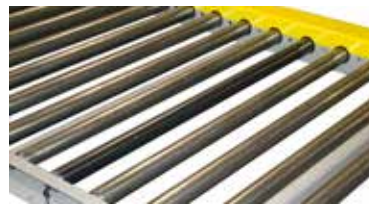


Flat Motor Driven Roller Conveyor



## Pallet Handling

Chain Driven Motor Driven Roller Conveyor



Chain Driven Flat Motor Conveyor



## Accessories



Lift gates, Manual gas shock and spring, pneumatic actuated



Crowders, and other product positioning devices



Divert tables, 30 and 45 degree, pneumatic and 24V actuated



Transfer, urethane and timing belt, pneumatic and 24V actuated



Divert arm, pneumatic actuated, 30 and 45 degree



# CONVEYOR MODELS

Conveyor	Model	Drive Method	Load Capacity (Per Product)	Between Frame Width Range (Inches)	Speed Range (Feet Per Minute)
	MO-1.9	O-Ring Belt	Up to 100 lbs	13" to 39"	Up to 180
	MP-1.9	Poly-Ribbed Belt	Up to 600 lbs	13" to 39"	Up to 180
	MP-2.5	Poly-Ribbed Belt	Up to 3,000 lbs	13" to 54"	Up to 60
 *OPERATING NOTE	MC-1.9	RC40 Chain	Up to 900 lbs	13" to 39"	Up to 120
 *OPERATING NOTE	MC-2.5	RC40, 50 or 60 Chain	Up to 3,000 lbs	13" to 54"	Up to 60
	FO-1.9	O-Ring Belt	Up to 100 lbs	13" to 39"	Up to 180
	FP-1.9	Poly-Ribbed Belt	Up to 600 lbs	13" to 39"	Up to 60
	FC-1.9	RC40 Chain	Up to 900 lbs	13" to 54"	Up to 60

Parameters shown are considered standard, if your application parameters exceed what is shown, contact us.

\*IN THE MODELS MC-1.9 AND MC-2.5 PRODUCT IMAGE THE GUARD IS REMOVED FOR CLARITY, GUARD MUST BE IN PLACE BEFORE OPERATING EQUIPMENT.

# CONTROLS

## Power supplies

24V DC in  
460V 3-phase, 230V 1-phase, 115V  
1-phase available input voltage  
NEMA 12 Enclosure  
Through door disconnect

## Positioning

Positioning proxes or limit  
switches available

Mounted at the factory

## J-Boxes

Proxes, limit switches, valves, and  
photo eyes can be wired back to a  
terminal strip at the factory for  
convenient and quick field installation.



## Work station hold

Selector switch mounted inside of a  
control box, and wired at the factory.  
Allows for a worker controlled hold in a  
work area. All zones function normally  
after the work station hold.

## Z-Control and MDR automated drive cards

Standard ZPA logic is contained on the  
drive card allowing for non-plc controlled  
zero pressure accumulation.

## Programmable MDR drive card

Programmable with a software download  
and ladder logic.

EtherNet/IP conformance tested  
Configures easily in RSLogix 5000(tm)  
using an available add on profile.

## Disabling an open gate

Mounted and wired prox/relay cuts power  
to a lift gate when in the up position.



**24V SILO:** For down service  
elevation changes and  
vertical accumulation of  
round product.



**Narrow belts over MDR rollers.**



**Multi-tier high density  
accumulation conveyor.**

## MOTOR DRIVEN ROLLER CONVEYOR QUOTATION WORKSHEET

Company \_\_\_\_\_ Date \_\_\_\_\_  
 Contact \_\_\_\_\_ Quote Due \_\_\_\_\_ Desired Delivery \_\_\_\_\_  
 Phone No. \_\_\_\_\_ Contact Email \_\_\_\_\_ State \_\_\_\_\_  
 Omni Sales Contact \_\_\_\_\_ Quote #: \_\_\_\_\_  
 Quantity \_\_\_\_\_

### Product Specs:

Max:  
 - Width (inches): \_\_\_\_\_ Length (inches): \_\_\_\_\_  
 - Height (inches): \_\_\_\_\_ Weight (lbs): \_\_\_\_\_  
 Min:  
 - Width (inches): \_\_\_\_\_ Length (inches): \_\_\_\_\_  
 - Height (inches): \_\_\_\_\_ Weight (lbs): \_\_\_\_\_  
 Description: \_\_\_\_\_  
 Max. Qty.: \_\_\_\_\_ Total Live Load: \_\_\_\_\_  
 Temperature  
 -Environment: \_\_\_\_\_  
 -Product: \_\_\_\_\_

### Conveyor Construction:

Between Frame (BF) \_\_\_\_\_  
 Roller C/C \_\_\_\_\_  
 Straight Length: \_\_\_\_\_  
 Curve - Degree: \_\_\_\_\_  
 Inside Radius (I.R.): \_\_\_\_\_  
 Bolt-Together  
 Galvanized  Painted  Powder Coat  
 Color/RAL: \_\_\_\_\_  
 Welded  
 Painted  Powder Coat  
 Color/RAL: \_\_\_\_\_

### Plant Voltage:

115V Single Phase  460V Three Phase  
 230V Single Phase  208V Three Phase  
 230 Three Phase  575V Three Phase  
 Speed:  
 Fixed \_\_\_\_\_ FPM  
 Variable \_\_\_\_\_ to \_\_\_\_\_ FPM

### Drive Bands:

Standard 83A (50 lbs. Capacity)  
 High Tension 85A (100 lbs. Capacity)  
 Other \_\_\_\_\_

### Roller Specs:

1.9 in. dia. x 16 ga. Galv.  
 2.5 in. dia. x 11 ga. Mild Steel  
 Coating: \_\_\_\_\_  
 Other: \_\_\_\_\_

### Support Type:

Quantity: \_\_\_\_\_  
 Legs  Ceiling Supports TOR \_\_\_\_\_ +/- \_\_\_\_\_

### Application Type:

Transportation  
 Slug Release  
 Zero Pressure - Zone Length \_\_\_\_\_

Notes: \_\_\_\_\_  
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Approval Drawing Required:  Yes  No