

## SEAT PALLET STACKER

NO: 207

**THE APPLICATION:** Empty Seat Pallet Stacking

**THE PRODUCT:** Gravity Roller Conveyor, Chain Conveyor and Pallet Stacker

**THE INDUSTRY:** Automotive

**THE NEED:** An automotive manufacturer needed to put in a new line to receive, stack and convey empty seat pallets out to the fork truck operator.

**THE SOLUTION:** Omni Metalcraft Corp. provided a two strand Chain Conveyor to receive empty pallets. The pallets accumulated prior to entering the stacker, where they were stacked one at a time. After stacking, the Chain Conveyor was reversed and the pallets were transported onto Gravity Roller Conveyor. The Gravity Roller Conveyor was mounted to a pneumatically actuated unit that tipped the stack towards the fork truck operator for ease of loading.

