



BELT CONVEYOR

SECTION CONTENT

Bolt-Together Straight
Bolt-Together Incline/Decline
Welded Straight
Belt Curve
Optional Equipment and Devices



WHY BC?

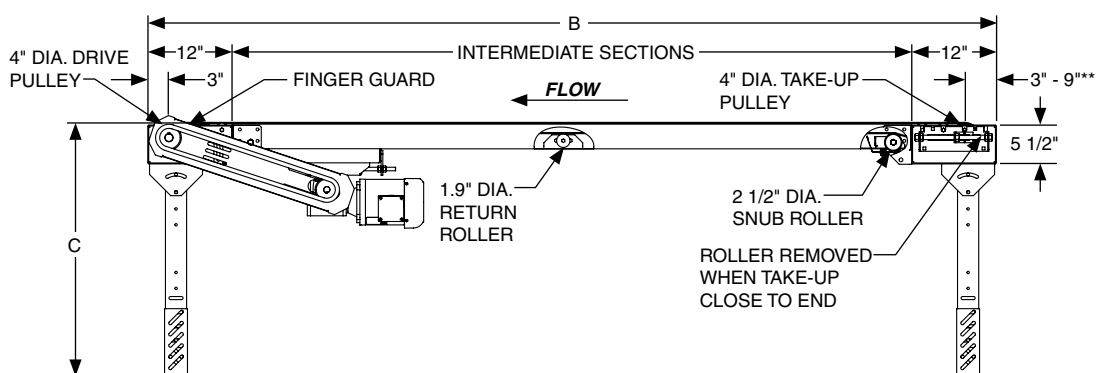
- Provides the most versatile means of handling a wide variety of products
- Achieves higher speeds than other conveyor types
- Many belt options for specific applications
- Common applications include assembly, sorting, inspecting and transportation

SLIDER BED

A	4" - 36"
B	3' - 102'
C	16" - 84"
D	A + 5"
E	A + 9 1/8"
F	A + 2"

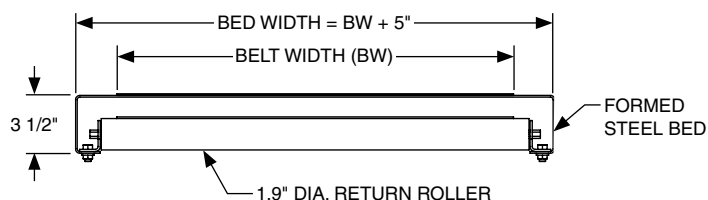
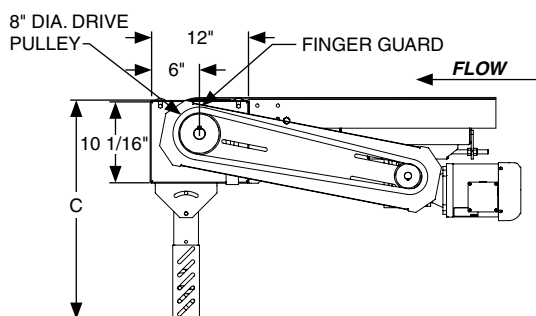
A = Belt Width (BW) (1" Increments)
 B = Overall Length (OAL) (Any Increment)
 C = Top of Belt (TOB)
 D = Bed Width
 E = Overall Drive Width
 F = Between Frame (BF)

4" END DRIVE

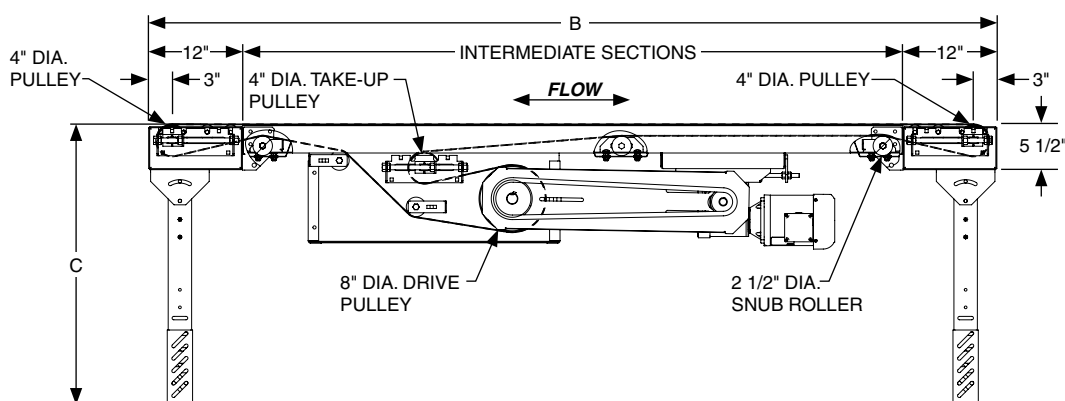


**Dependent upon overall conveyor length

8" END DRIVE



8" CENTER DRIVE

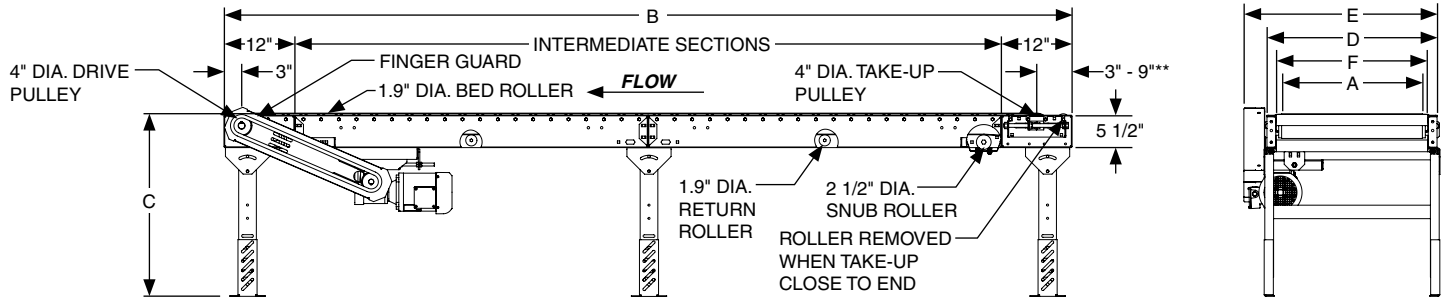


ROLLER BED

A	4" - 36"
B	3' - 102'
C	16" - 84"
D	A + 5"
E	A + 9 1/8"
F	A + 2"

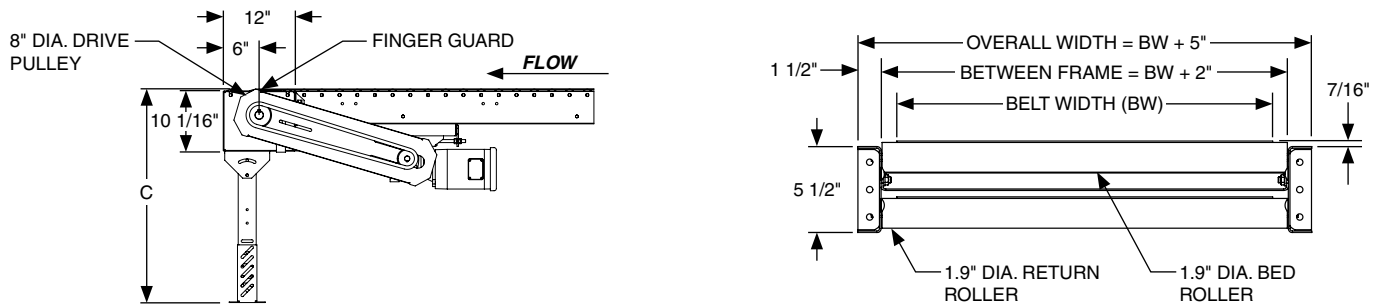
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4" END DRIVE

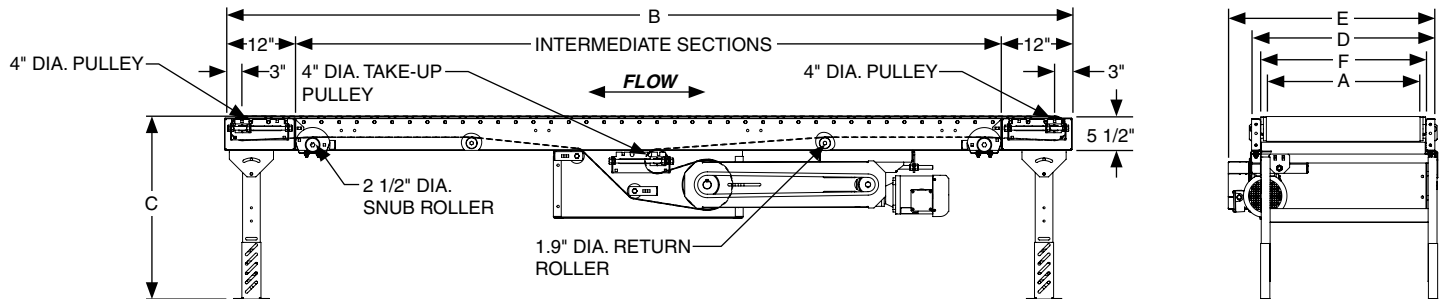


**Dependent upon overall conveyor length

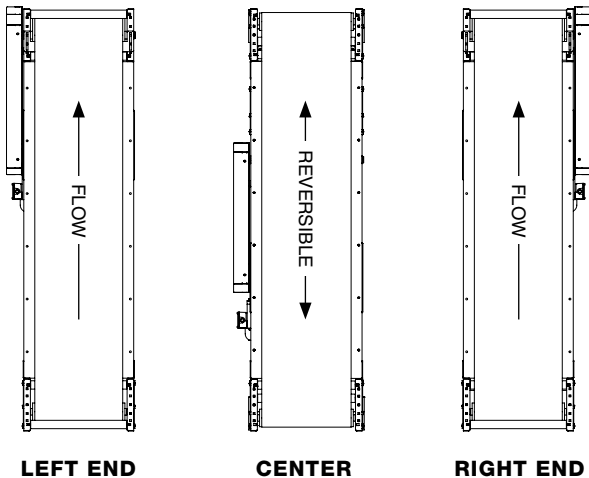
8" END DRIVE



8" CENTER DRIVE



DRIVE LOCATIONS



Note: A short belt segment laced on both ends, commonly called a "dutchman", is provided with conveyors over 47' OAL. This allows future belt stretch with standard end take-up. If short segment is not desired, a center drive/take-up is required.

BCI BELT CONVEYOR INCLINE

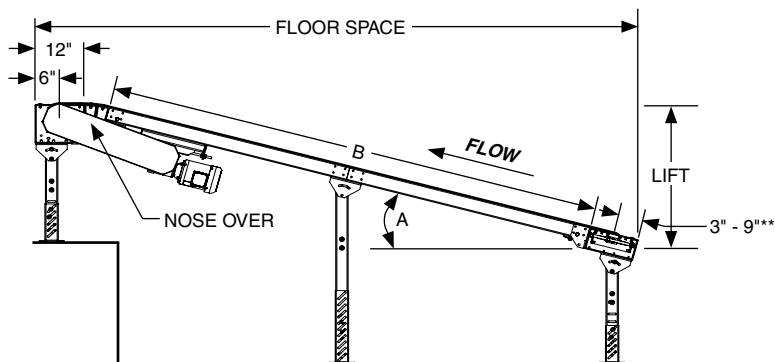


A	7.5° - 27.5°
B	5' - 50'
C	6" - 36"
D	1' - 9'
E	A + 9 1/8"

A = Angle
B = Bed Length
C = Bed Width (1" Increments)*
D = Infeed/Discharge Bed Length
E = Overall Drive Width*

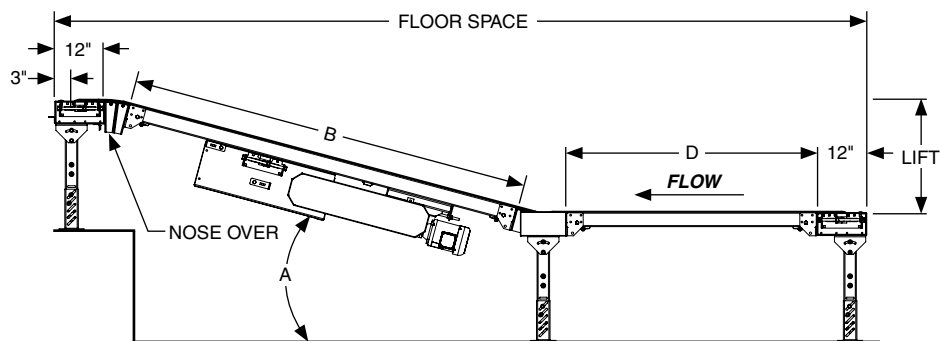
*Reference horizontal belt for end views

STYLE 1 INCLINED BELT CONVEYOR

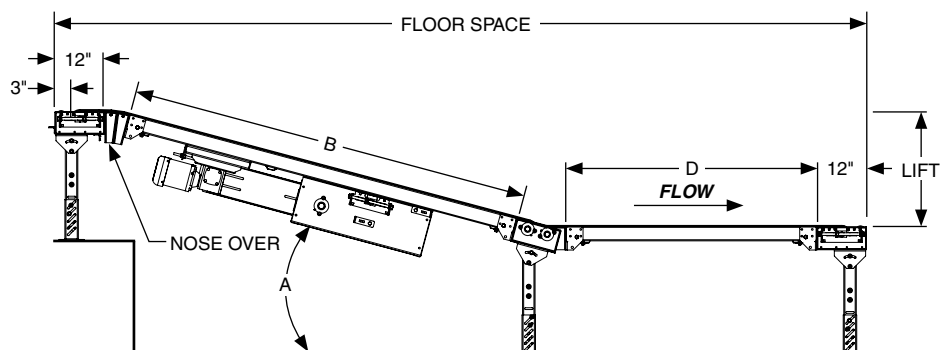


**Dependent upon overall conveyor length

STYLE 2 INCLINED BELT CONVEYOR



STYLE 3 DECLINE BELT CONVEYOR



HORSEPOWER AND LOAD SPECIFICATIONS (HORIZONTAL BELT CONVEYOR)

SLIDER BED CAPACITIES								
Belt Width in 1" Increments (in.)	HP	4" Dia. Pulley					8" Dia. Pulley	
		12'	22'	32'	42'	52'	72'	102'
		Maximum Uniformly Distributed Load (lbs.)						
6	1/2	505	500	495	485	480	415	395
	1	1030	1025	1020	1015	1005	915	895
12	1/2	495	485	470	460	445	370	335
	1	1025	1010	1000	985	970	870	835
16	1/2	490	475	460	440	420	340	290
	1	1015	1000	985	970	950	840	795
18	1/2	485	470	450	435	410	325	270
	1	1015	995	980	960	940	825	775
20	1/2	485	465	445	425	400	310	250
	1	1010	990	970	950	925	810	750
24	1/2	480	455	430	405	375	280	205
	3/4	730	705	685	660	630	525	455
30	1/2	470	440	410	380	345	235	145
	3/4	720	690	660	635	595	480	390
8" Dia. Drive and 6" Dia. Take-Up Pulley								
36	1/2	400	365	330	290	255	185	80
	1	900	865	830	795	760	685	580
ROLLER BED CAPACITIES								
Belt Width in 1" Increments (in.)	HP	4" Dia. Pulley					8" Dia. Pulley	
		12'	22'	32'	42'	52'	72'	102'
		Maximum Uniformly Distributed Load (lbs.)						
6	1/2	2880	2900	2845	2770	2675	2220	1990
	1	2880	5280	6005	5930	5835	5230	5000
12	1/2	2880	2805	2680	2555	2410	1860	1490
	1	2880	5280	5840	5715	5575	4870	4500
16	1/2	2880	2725	2570	2415	2235	1620	1155
	1	2880	5280	5730	5575	5395	4630	4165
18	1/2	2860	2690	2515	2345	2150	1500	985
	1	2880	5280	5675	5505	5310	4510	3995
20	1/2	2835	2650	2460	2275	2060	1380	820
	1	2880	5280	5620	5435	5220	4390	3830
24	1/2	2790	2570	2350	2135	1885	1140	485
	3/4	2880	4090	3870	3650	3405	2620	1965
30	1/2	2720	2455	2185	1920	1620	785	45
	3/4	2880	3975	3705	3440	3140	2265	1465
8" Dia. Drive and 6" Dia. Take-Up Pulley								
36	1/2	2290	1975	1665	1350	1035	410	N/A
	1	2880	4990	4675	4360	4045	3420	2480

Capacities stated are for 60 FPM and standard drive components for horizontal belt conveyor only

STANDARD SPECIFICATIONS

CAPACITY - General Horizontal and Incline Capacity Guideline - Maximum load per linear foot of conveyor, 100 lbs. for Slider Bed and 240 lbs. for Roller Bed

BELT - Standard belt for horizontal is Black Trackmate 120. Standard belt for incline is Black Trackmate 120 Rough Top. Both with exposed clipper lacing.

SLIDER BED FRAME - 3 1/2" high x 12 ga. galvanized steel slider bed with bolt-on end couplers/splice plates

ROLLER BED FRAME - 5 1/2" high x 1 1/2" flange x 12 ga. galvanized steel formed channel frames with bolt-on end couplers

ROLLER BED - 1.9" dia. x 16 ga. galvanized steel tubes, 7/16" spring retained hex axle, non-precision bearings with 3", 6", 9" and 12" roller centers

CONSTRUCTION - Bolt-together frames, spreaders, end couplers and splice plates

BELT WIDTH - Horizontal 4" to 36" and Incline 6" to 36", both in 1" increments

OVERALL LENGTH - Horizontal 3' to 102' in any increment

INCLINE BED LENGTH - 5' to 50' in any increment

INCLINE DEGREES - 7.5°, 12.5°, 15°, 20°, 22.5°, 25° and 27.5°

DRIVE STYLE - Horizontal - Underhung end drive or underhung center drive, Incline - Underhung center drive

SPEED - 30 to 120 FPM

MOTOR - 1/2 HP through 2 HP, 1750 RPM, C-face, 208-230-460V/3PH/60Hz, TEFC

Expanded product parameters available. For more information see Tech Handbook.

INCLINE BRAKE MOTOR - 1/2 HP through 2 HP, 1750 RPM, C-face, 208-230-460V/3PH/60Hz, TEFC

REDUCER - Sealed, worm gear, C-face

DRIVE SPROCKETS - #50, #60 or #80 series sprockets with keyed hub and set screws

MOUNTED BEARINGS - Precision, sealed, pre-lubricated, self-aligning, flange mount ball bearing units with cast iron housing

DRIVE CHAIN - #50, #60 or #80 series roller chain

DRIVE PULLEY - 4" dia. with 1 3/16" dia. shaft or 8" dia. with 1 7/16" dia. shaft, crowned, fully lagged

TAIL PULLEY - 4" dia. with 1 3/16" dia. shaft, 6" dia. at 36" belt width, crowned

SNUB ROLLERS - 2 1/2" dia. x 10 ga. galvanized steel tubes, 11/16" spring retained hex axle, non-precision grease packed bearings

RETURN ROLLERS - 1.9" dia. x 16 ga. galvanized steel tubes, 7/16" spring retained hex axle, non-precision grease packed bearings

TAKE-UP - Screw type take-up assembly

SUPPORTS - Adjustable H-style, bolted 16" to 84" from floor to top of belt. One support at every bed joint and at ends of conveyor. Supports are shipped loose.

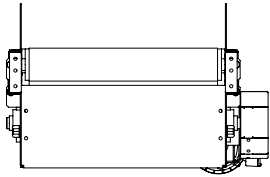
FINISHES - Galvanized steel standard. Powder coat available.

BELT SPECIFICATIONS

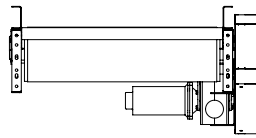
BELT	BLACK TRACKMATE 120 (HORIZONTAL STANDARD)	BLACK TRACKMATE 120 ROUGH TOP (INCLINE STANDARD)	BLACK OMNITHANE 150	WHITE PVC 120
Characteristics	Excellent Tracking	Friction Surface	Cut and Abrasion Resistant	Non-Marking
Cover	Embossed PVC	Rough Top PVC	Smooth Polyurethane	Smooth PVC
Strength	120 PIW	120 PIW	150 PIW	120 PIW
Thickness	.1"	.23"	.16"	.14"
Lacing	Clipper			

Other types of belt available upon request

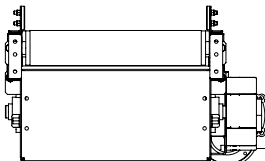
OPTIONAL EQUIPMENT AND DEVICES



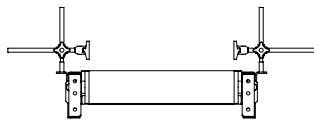
FIXED ANGLE SIDE GUIDES



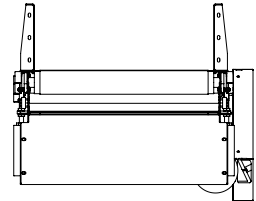
FIXED CHANNEL
SIDE GUIDES



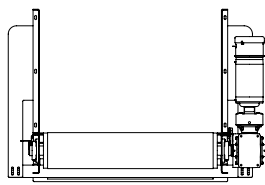
UHMW FIXED ANGLE
SIDE GUIDES



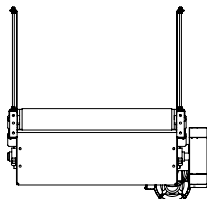
ADJUSTABLE RAIL UHMW
SIDE GUIDES



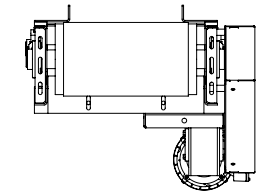
TALL FIXED CHANNEL
SIDE GUIDES



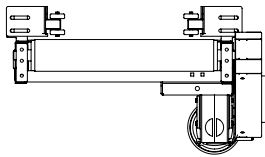
TALL FIXED CHANNEL SIDE
GUIDES WITH GUSSETS



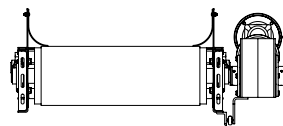
TALL FIXED CHANNEL
SIDE GUIDES WITH
THREADED ROD



FIXED ANGLE SIDE GUIDES
WITH SPACER BAR



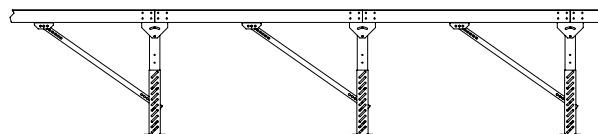
SKATEWHEEL SIDE GUIDES



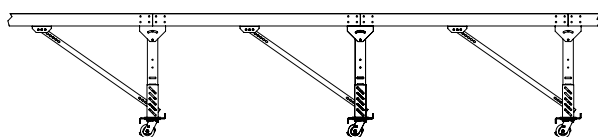
SIDE GUIDES WITH BELT SKIRTS



FLARED SIDE GUIDES
SIDE GUIDES



KNEE BRACE SUPPORTS



PORTABLE H-STANDS
SUPPORTS

SIDE GUIDES - Available in fixed or adjustable with multiple contact surfaces. Allows product to be guided and kept in place within the conveying surface. Side guides are bolted to the conveyor frame.

Fixed Angle Side Guides - Standard 1 1/2" x 2" high or 1 1/2" x 6" high formed, 12 ga. angle

Fixed Channel Side Guides - Standard 2 1/2" high or 3 1/2" high, 12 ga. formed channel

UHMW Fixed Angle Side Guides - Replaceable UHMW face provides wear protection for angle guides

Adjustable Rail UHMW Side Guides - Replaceable UHMW face provides wear protection on rails, width and height adjustable

Tall Fixed Channel Side Guides - Higher formed angle for tall product

Tall Fixed Channel Side Guides with Gussets - Higher formed and gusseted angle for tall product

Tall Fixed Channel Side Guides with Threaded Rod - Higher formed angle with threaded rod adjustment for tall product

Fixed Angle Side Guides with Spacer Bar - Spacer bar allows side guide to overlap belt to remove gap

Skatwheeler Side Guides - Vertically mounted skatwheeler

Side Guides with Belt Skirts - Belt skirts attached to formed angle to keep product off the belt edges

Flared Side Guides - Funnel type side guides for guiding product during loading (v-guided belt only)

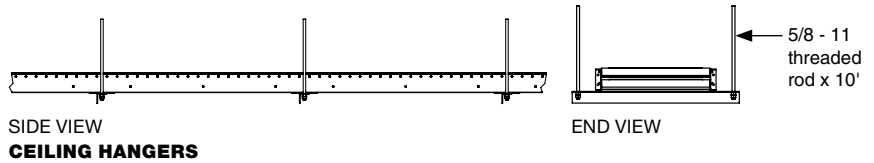
SUPPORTS - Available with caster options for portability. Supports are designed to be bolted to the conveyor frame. Supports are shipped loose.

Knee Brace Supports - Formed angle brace adds stability to conveyor and leg supports

Portable H-Stands - 3" x 1 1/2" x 12 ga. formed channel leg uprights (800 lbs. capacity)

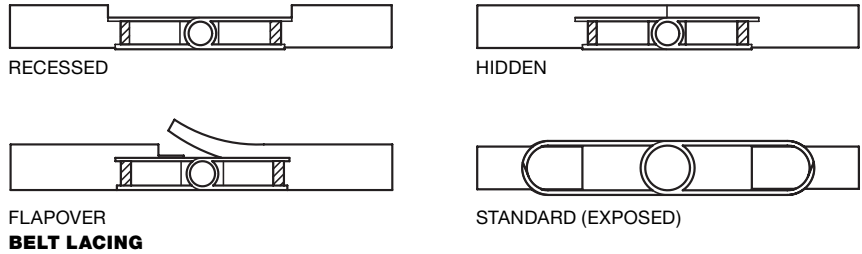
OPTIONAL EQUIPMENT AND DEVICES

CEILING HANGERS - Allows conveyor to be suspended from the ceiling. Threaded rod is attached to support steel under the conveyor frame. Ceiling attachments to threaded rod by others.



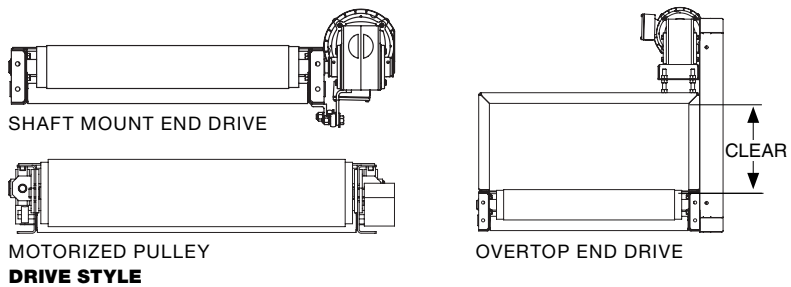
BELT LACING

Recessed
Hidden
Flapover
Standard (Exposed)
Other types available

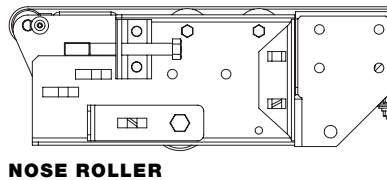


DRIVE STYLE

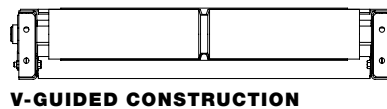
Shaft Mount End Drive
Overtop End Drive
Motorized Pulley



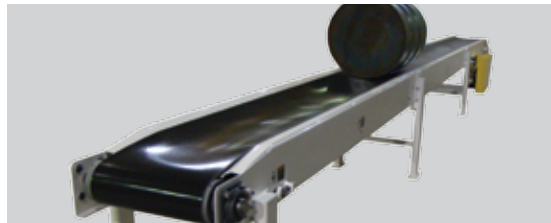
NOSE ROLLER - Ideal for small product transfer. Must be center driven.



V-GUIDED CONSTRUCTION - Required if length-to-belt width ratio is less than 2.5:1. Uses 5 1/2" x 1 1/2" x 12 ga. galvanized frame. Not available with center drive. Proper belt tracking still required.



TROUGH CONVEYOR - Conveys cylindrical products. Conveyor slider or roller bed is V-shaped.



STAINLESS STEEL - Conveyors are available in stainless steel materials for washdown applications or harsh environments

WBC WELDED BELT CONVEYOR



WHY WBC?

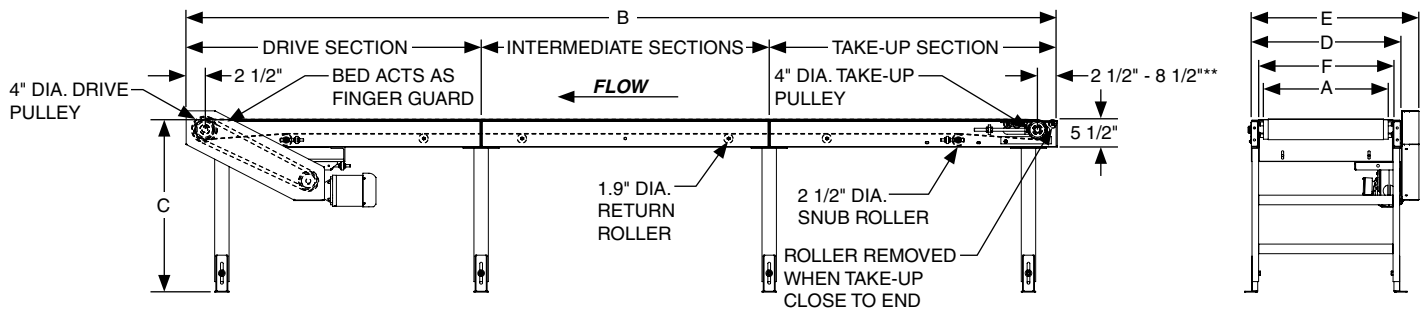
- Stronger welded frame construction than bolt-together frame
- Provides the most versatile means of handling a wide variety of products
- Achieves higher speeds than other conveyor types
- Many belt options for specific applications
- Common applications include assembly, sorting, inspecting and transportation

WBC - 300 SLIDER BED

A	4" - 48"
B	5' - 100'
C	16" - 89"
D	A + 7"
E	A + 11 3/4"
F	A + 4"

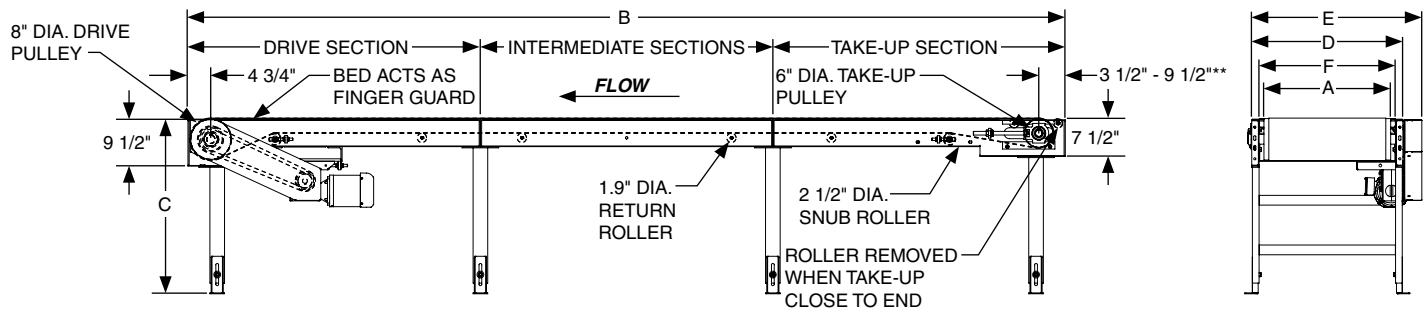
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4" END DRIVE



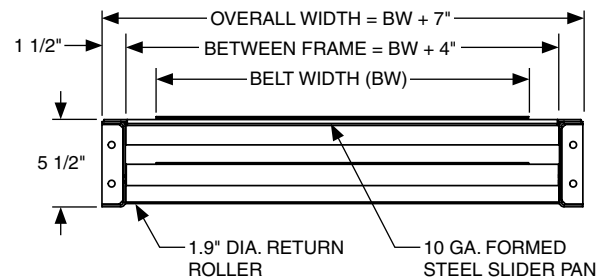
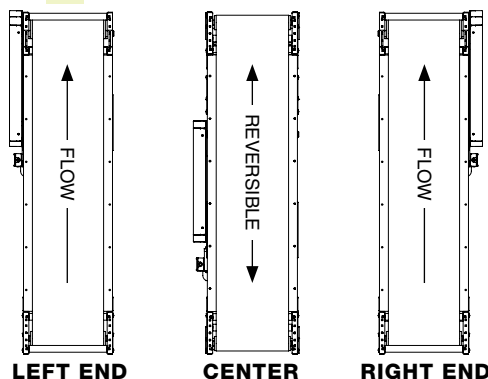
**Dependent upon overall conveyor length

8" END DRIVE



**Dependent upon overall conveyor length

DRIVE LOCATIONS



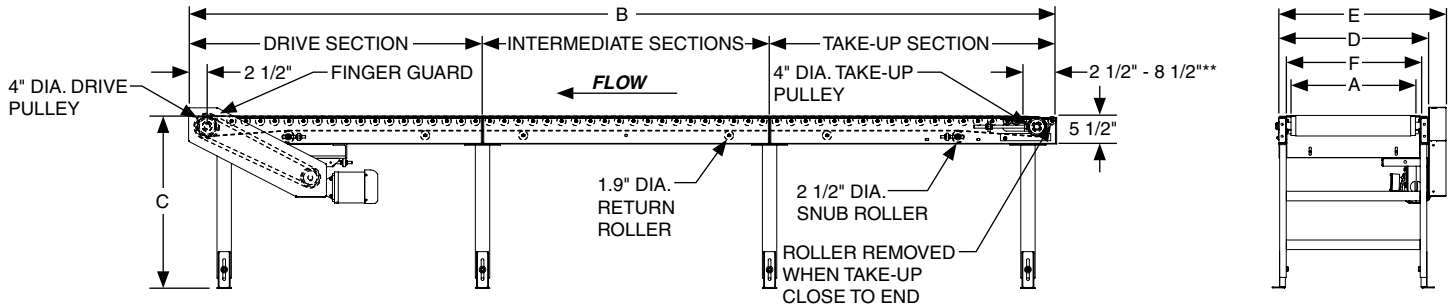
WBC - 300 ROLLER BED



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D	A + 7"
E	A + 11 3/4"
F	A + 4"

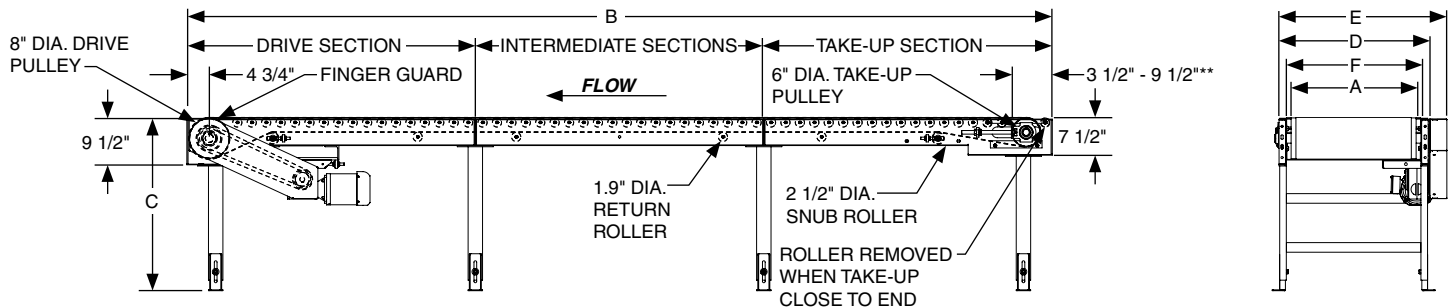
A = Belt Width (BW) (1" Increments)
 B = Overall Length (OAL) (Any Increment)
 C = Top of Belt (TOB)
 D = Bed Width
 E = Overall Drive Width
 F = Between Frame (BF)

4" END DRIVE

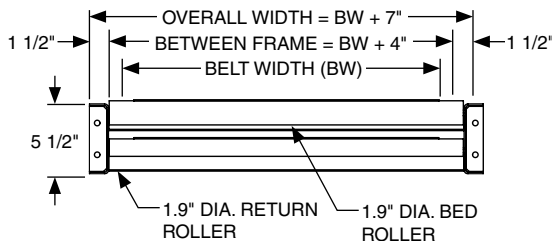


**Dependent upon overall conveyor length

8" END DRIVE



**Dependent upon overall conveyor length



STANDARD SPECIFICATIONS

CAPACITY - Maximum load per linear foot of conveyor, 300 lbs. for both Slider Bed and Roller Bed

BELT - Black Trackmate 120 with exposed clipper lacing

SLIDER BED FRAME - 10 ga. formed steel slider bed pans welded in 5 1/2" high x 10 ga. formed steel channel frames with welded in end couplers

ROLLER BED FRAME - 5 1/2" high x 10 ga. formed steel channel frames with welded in end couplers

ROLLER BED - 1.9" dia. x 16 ga. mild steel tubes, 7/16" spring retained hex axle, non-precision bearings with 6" roller centers

CONSTRUCTION - Welded frames, spreaders and welded in end couplers

BELT WIDTHS - 4" to 48" in 1" increments

OVERALL LENGTH - 5' to 100' in any increment

DRIVE STYLE - Underhung end drive or underhung center drive

SPEED - 30 to 120 FPM

MOTOR - 1/2 HP through 2 HP, 1750 RPM, C-face, 208-230-460V/3PH/60Hz, TEFC

REDUCER - Sealed, worm gear, C-face

Expanded product parameters available

DRIVE SPROCKETS - RC series sprockets with keyed hub and set screws

MOUNTED BEARINGS - Precision, sealed, pre-lubricated, self-aligning, flange mount ball bearing units with cast iron housing

DRIVE CHAIN - RC series roller chain

DRIVE PULLEY - 4" dia. with 1 3/16" dia. shaft, 8" dia. with 1 7/16" dia. shaft or 8" dia. with 1 11/16" dia. shaft, crowned, fully lagged

TAIL PULLEY - 4" dia. with 1 3/16" dia. shaft, 6" dia. at 36" belt width, crowned

SNUB ROLLERS - 2 1/2" dia. x 11 ga. mild steel tubes, 11/16" spring retained hex axle, non-precision grease packed bearings

RETURN ROLLERS - 1.9" dia. x 16 ga. mild steel tubes, 7/16" spring retained hex axle, non-precision grease packed bearings

TAKE-UP - Screw type take-up assembly

SUPPORTS - Structural channel H-style, welded 16" to 84" from floor to top of belt. One support at every bed joint and at ends of conveyor. Supports are shipped loose.

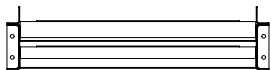
FINISHES - Powder coat finish standard. Wet spray available.

BELT SPECIFICATIONS

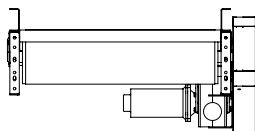
BELT	BLACK TRACKMATE 120	BLACK TRACKMATE 120 ROUGH TOP	BLACK OMNITHANE 150	WHITE PVC 120
Characteristics	Excellent Tracking	Friction Surface	Cut and Abrasion Resistant	Non-Marking
Cover	Embossed PVC	Rough Top PVC	Smooth Polyurethane	Smooth PVC
Strength	120 PIW	120 PIW	150 PIW	120 PIW
Thickness	.1"	.23"	.16"	.14"
Lacing	Clipper			

Other types available upon request

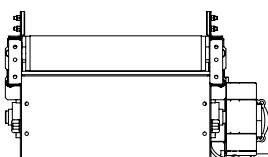
OPTIONAL EQUIPMENT AND DEVICES



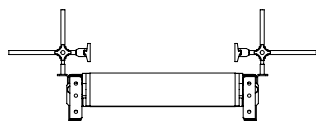
FIXED ANGLE SIDE GUIDES



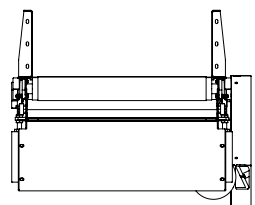
FIXED CHANNEL
SIDE GUIDES



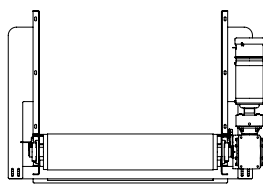
UHMW FIXED ANGLE
SIDE GUIDES



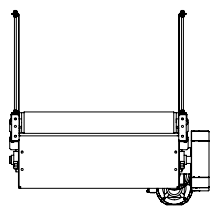
ADJUSTABLE RAIL UHMW
SIDE GUIDES



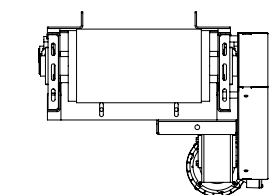
TALL FIXED CHANNEL
SIDE GUIDES



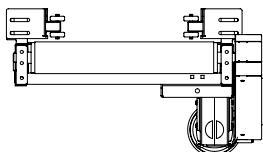
TALL FIXED CHANNEL SIDE
GUIDES WITH GUSSETS



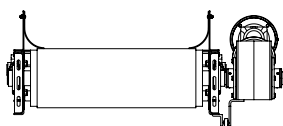
TALL FIXED CHANNEL
SIDE GUIDES WITH
THREADED ROD



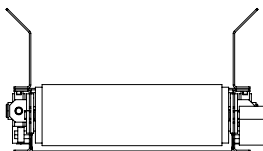
FIXED ANGLE SIDE GUIDES
WITH SPACER BAR



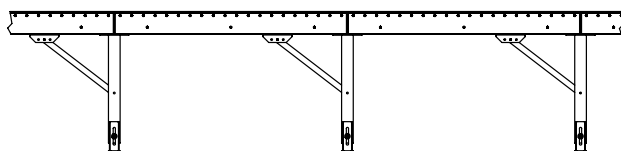
SKATEWHEEL SIDE GUIDES



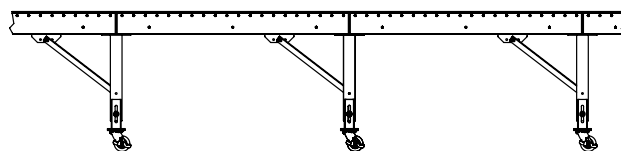
SIDE GUIDES WITH BELT SKIRTS



FLARED SIDE GUIDES
SIDE GUIDES



KNEE BRACE SUPPORTS



PORTABLE H-STANDS
SUPPORTS

SIDE GUIDES - Available in fixed or adjustable with multiple contact surfaces. Allows product to be guided and kept in place within the conveying surface. Side guides are bolted to the conveyor frame.

Fixed Angle Side Guides - Standard 1 1/2" x 2" high or 1 1/2" x 6" high formed, 10 ga. angle

Fixed Channel Side Guides - Standard 2 1/2" high or 3 1/2" high, 10 ga. formed channel

UHMW Fixed Angle Side Guides - Replaceable UHMW face provides wear protection for angle guides

Adjustable Rail UHMW Side Guides - Replaceable UHMW face provides wear protection on rails, width and height adjustable

Tall Fixed Channel Side Guides - Higher formed angle for tall product

Tall Fixed Channel Side Guides with Gussets - Higher formed and gusseted angle for tall product

Tall Fixed Channel Side Guides with Threaded Rod - Higher formed angle with threaded rod adjustment for tall product

Fixed Angle Side Guides with Spacer Bar - Spacer bar allows side guide to overlap belt to remove gap

Skatwheel Side Guides - Vertically mounted skatewheels

Side Guides with Belt Skirts - Belt skirts attached to formed angle to keep product off the belt edges

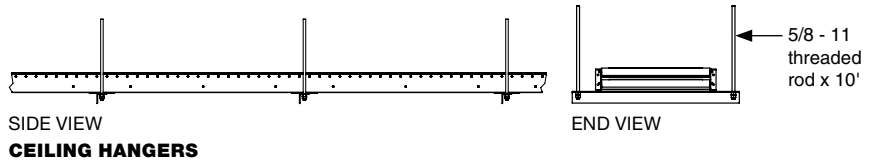
Flared Side Guides - Funnel type side guides for guiding product during loading (v-guided belt only)

SUPPORTS - Available with caster options for portability. Supports are designed to be bolted to the conveyor frame. Supports are shipped loose.

Knee Brace Supports
Portable H-Stands

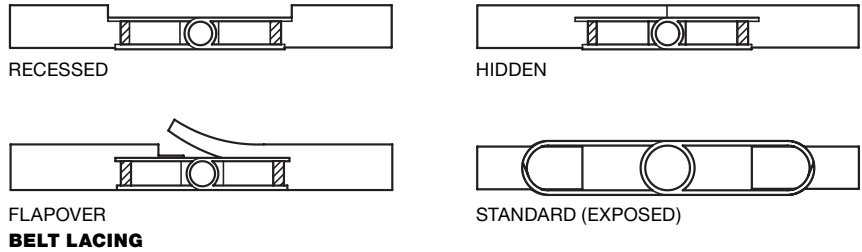
OPTIONAL EQUIPMENT AND DEVICES

CEILING HANGERS - Allows conveyor to be suspended from the ceiling. Threaded rod is attached to support steel under the conveyor frame. Ceiling attachments to threaded rod by others.



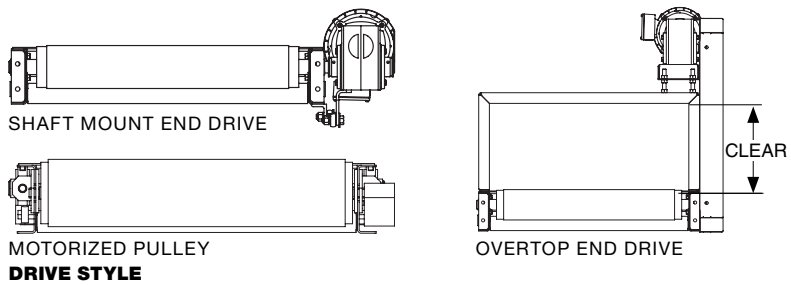
BELT LACING

Recessed
Hidden
Flapover
Standard (Exposed)
Other types available

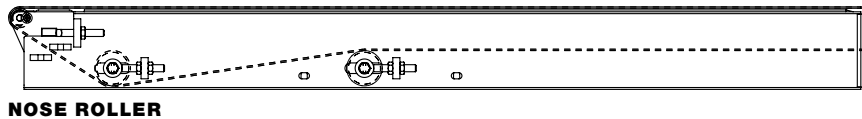


DRIVE STYLE

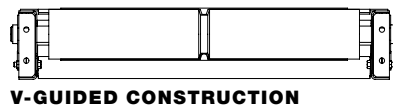
Shaft Mount End Drive
Overtop End Drive
Motorized Pulley



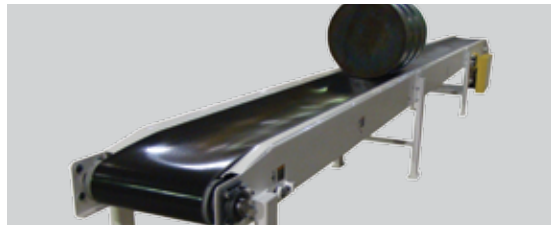
NOSE ROLLER - Ideal for small product transfer. Must be center driven.



V-GUIDED CONSTRUCTION - Required if length-to-belt width ratio is less than 2.5:1. Uses 5 1/2" x 1 1/2" x 12 ga. galvanized frame. Not available with center drive. Proper belt tracking still required.



TROUGH CONVEYOR - Conveys cylindrical products. Conveyor slider or roller bed is V-shaped.



TROUGH CONVEYOR

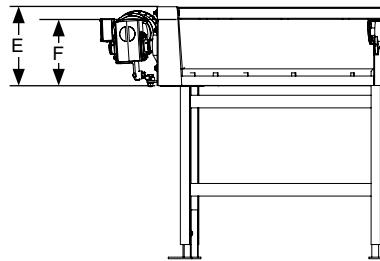
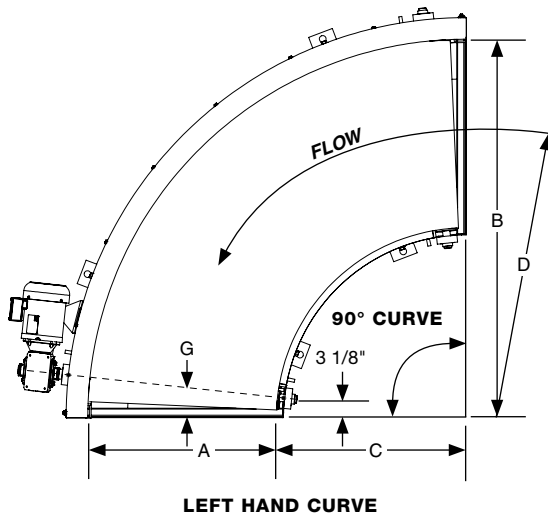
STAINLESS STEEL - Conveyors are available in stainless steel materials for washdown applications or harsh environments

BCCU BELT CONVEYOR CURVE



WHY BCCU?

- Provides the most versatile means of handling a wide variety of products
- 45°, 60°, 90°, 180° and special degree curves in 1° increments
- Achieves higher speeds than other conveyor types
- Many belt options for specific applications
- Precision, low maintenance belt guidance system
- Rigid, welded construction provides smooth conveyance even at higher speeds
- Common applications include assembly, sorting, inspecting and transportation

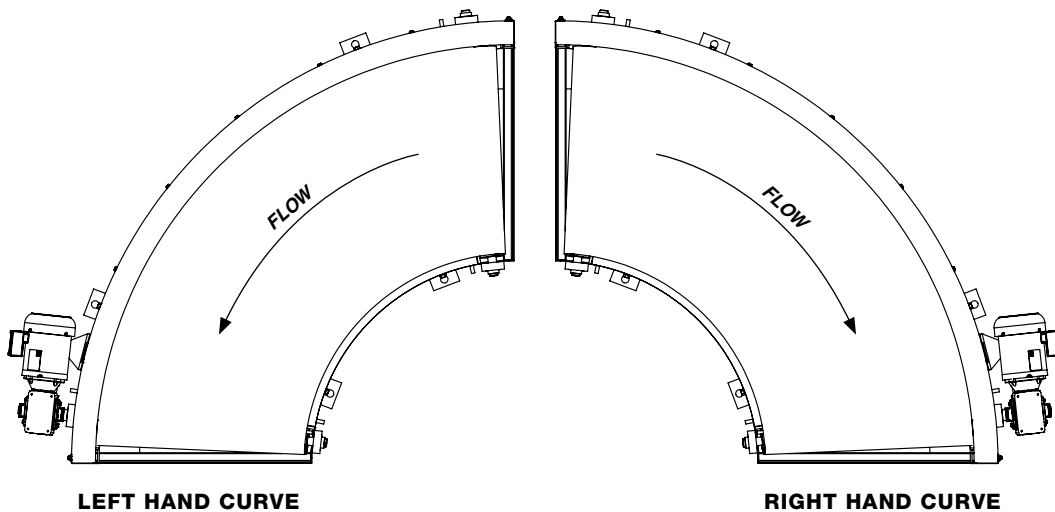


A = Belt Width (BW) (1" Increments)
 B = Outside Radius (OR)
 C = Inside Radius (IR)
 D = Center Line Radius
 E = Frame Height
 F = Bottom of Frame to TOB
 G = Gap

STANDARD CONFIGURATIONS

OUTSIDE RADIUS	BELT WIDTH	INSIDE RADIUS	CENTER LINE RADIUS	FRAME HEIGHT	BOTTOM OF FRAME TO TOB	GAP (APPROX.) AT D OR CENTER LINE RADIUS			MAXIMUM DISTRIBUTED LIVE LOAD
						MIN	MAX	NORM	
B (in.)	A (in.)	C (in.)	D (in.)	E (in.)	F (in.)	G (in.)			(lbs.)
36	6	30	33	9 7/16	7 9/16	3 1/8	4 1/8	3 3/8	400
	8	28	32			3	4	3 1/4	
	12	24	30			2 7/8	3 3/4	3 1/8	
48	12	36	42	10 15/16	9 1/16	3 5/8	5 1/8	4	400
	18	30	39			3 1/4	4 3/4	3 5/8	
	20	28	38			3 1/4	4 5/8	3 5/8	
	24	24	36			3	4 3/8	3 3/8	
60	24	36	48	12 3/8	10 9/16	4 1/8	5 7/8	4 9/16	600
	30	30	45			3 7/8	5 7/8	4 3/8	
	36	24	42			3 5/8	5 1/8	4	
72	36	36	54	13 7/8	12	4 1/4	6 5/8	4 7/8	700
	42	30	51			4	6 1/4	4 5/8	
	48	24	48			3 3/4	5 7/8	4 1/4	
87	36	51	69	12 3/4	10 7/8	4 1/4	7 1/4	5	800
	42	45	66			4 1/8	6 7/8	4 7/8	
	48	39	63			3 7/8	6 5/8	4 5/8	
114	42	72	93	12 3/4	10 7/8	4 1/2	7 3/4	6	800
	48	66	90			4 1/8	7 1/4	5 3/4	
	52	62	88			4	7	5 5/8	

DRIVE SPECIFICATIONS



STANDARD SPECIFICATIONS

BELT - Black Trackmate 120 with exposed clipper lacing

GUIDE WHEELS - Precision bearing, nylon wheel

BED FRAME - 10 ga. formed steel slider bed pans welded in 5 1/2" high x 10 ga. formed steel channel frames with welded in end couplers

CONSTRUCTION - Welded frames, spreaders and welded in end couplers

BELT WIDTH - 6" to 52" in 1" increments

CURVE DEGREES - 45°, 60°, 90°, 180° and special degree curves in 1° increments

DRIVE STYLE - Shaft mount end drive

SPEED - Up to 200 FPM

MOTOR - 1/2 HP through 2 HP, 1750 RPM, C-face, 208-230-460V/3PH/60Hz, TEFC

Expanded product parameters available. For more information see Tech Handbook.

REDUCER - Sealed, worm gear, C-face

MOUNTED BEARINGS - Precision, sealed, pre-lubricated, self-aligning, flange mount ball bearing units with cast iron housing

DRIVE PULLEY - Tapered pulley with 1/4" vulcanized lagging

TAIL PULLEY - Tapered pulley

TAKE-UP - Screw type take-up assembly

SUPPORTS - Adjustable H-style, welded 12" to 88" from floor to top of roller. One support at every bed joint and at ends of conveyor. Supports are shipped loose.

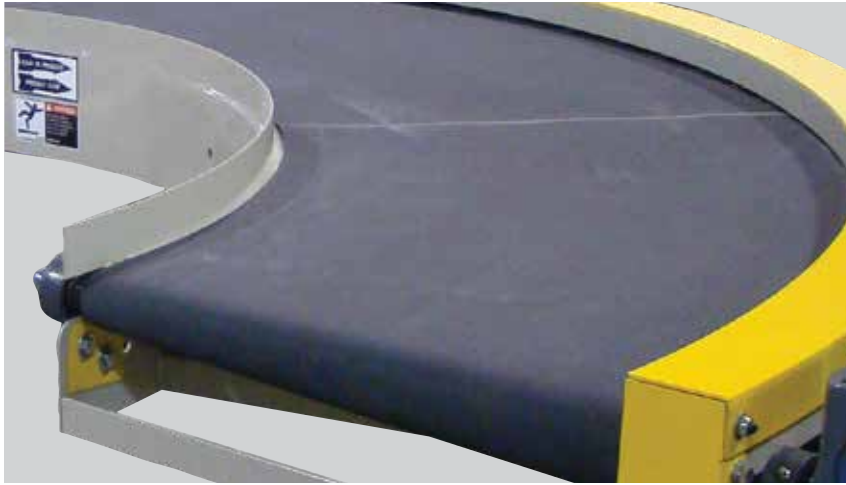
FINISHES - Powder coat finish standard. Wet spray available.

STANDARD BELT SPECIFICATIONS

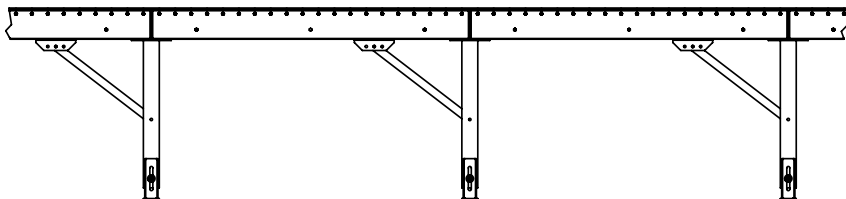
BELT	BLACK TRACKMATE 120	BLACK TRACKMATE 120 ROUGH TOP	BLACK OMNITHANE 150	WHITE PVC 120
Characteristics	Excellent Tracking	Friction Surface	Cut and Abrasion Resistant	Non-Marking
Cover	Embossed PVC	Rough Top PVC	Smooth Polyurethane	Smooth PVC
Strength	120 PIW	120 PIW	150 PIW	120 PIW
Thickness	.1"	.23"	.16"	.14"
Lacing	Clipper			

Other types available upon request

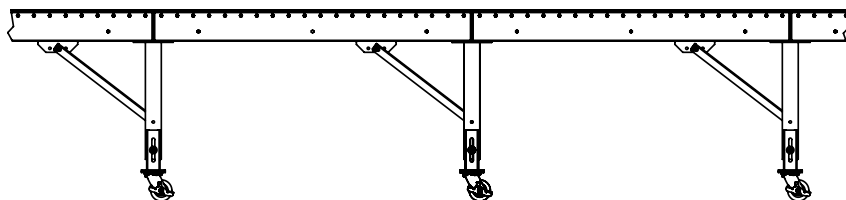
OPTIONAL EQUIPMENT AND DEVICES



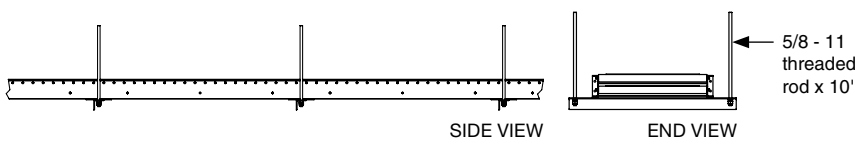
FIXED ANGLE SIDE GUIDES
SIDE GUIDES



KNEE BRACE SUPPORTS



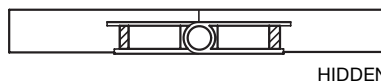
PORTABLE H-STANDS
SUPPORTS



CEILING HANGERS



RECESSED



HIDDEN



FLAPOVER



STANDARD (EXPOSED)

BELT LACING

SIDE GUIDES - Allows product to be guided and kept in place within the conveying surface. Side guides are welded to the conveyor frame.

Fixed Angle Side Guides - 10 ga. rolled, 2" high. Other heights available.

SUPPORTS - Available with caster options for portability. Supports are designed to be bolted to the conveyor frame. Supports are shipped loose.

Knee Brace Supports

Portable H-Stands

CEILING HANGERS - Allows conveyor to be suspended from the ceiling. Threaded rod is attached to support steel under the conveyor frame. Ceiling attachments to threaded rod by others.

BELT LACING

Recessed

Hidden

Flapover

Standard (Exposed)

Other types available

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