

## ROW FORMING SYSTEM UTILIZING ARB NO: 501

**THE APPLICATION:** Build Rows for Robotic Palletizing

**THE PRODUCT:** Activated Roller Belt Conveyor Row Forming System

**THE INDUSTRY:** Food, Beverage, Consumer Goods, Cosmetics, and other industries utilizing robotic carton palletizing.

**THE NEED:** Three different case sizes with the smallest having a throughput of 50 case per minute. The customer, Midwest Engineered Systems Group, needed to build layers with any case size without elaborate change-overs and loss of production.

**THE SOLUTION:** Omni Metalcraft Corp. utilized ARB technology which can not only build multiple rows, but also simple layers for robotic palletizing.



### ARB Switch

- Short footprint
- Multiple case sizes
- Low maintenance

### ARB Row Former

- Crowding with no pushers or rails
- Handles multiple case sizes without equipment change-over
- Able to form multiple rows combined with the upstream switch